

Figure 1. (Prior art)

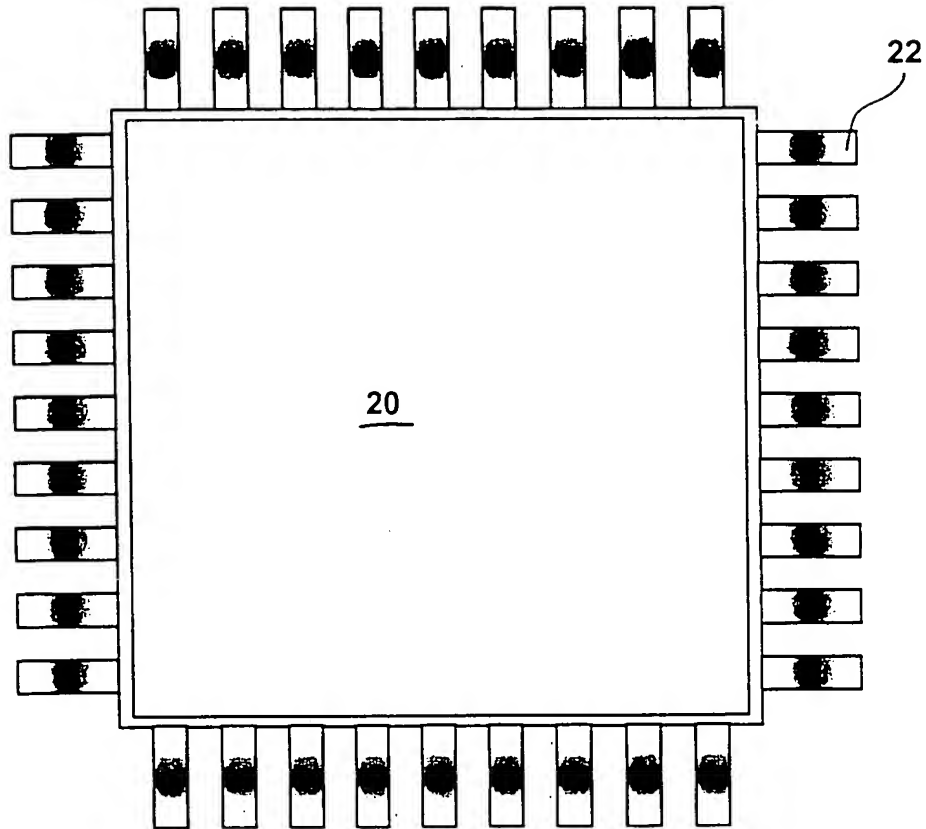


Figure 2a. (Prior art)

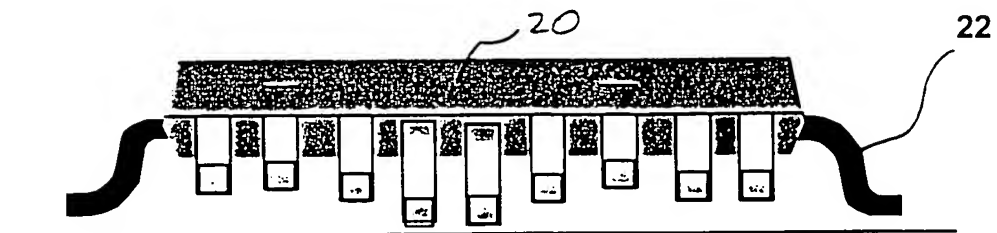


Figure 2b. (Prior art)

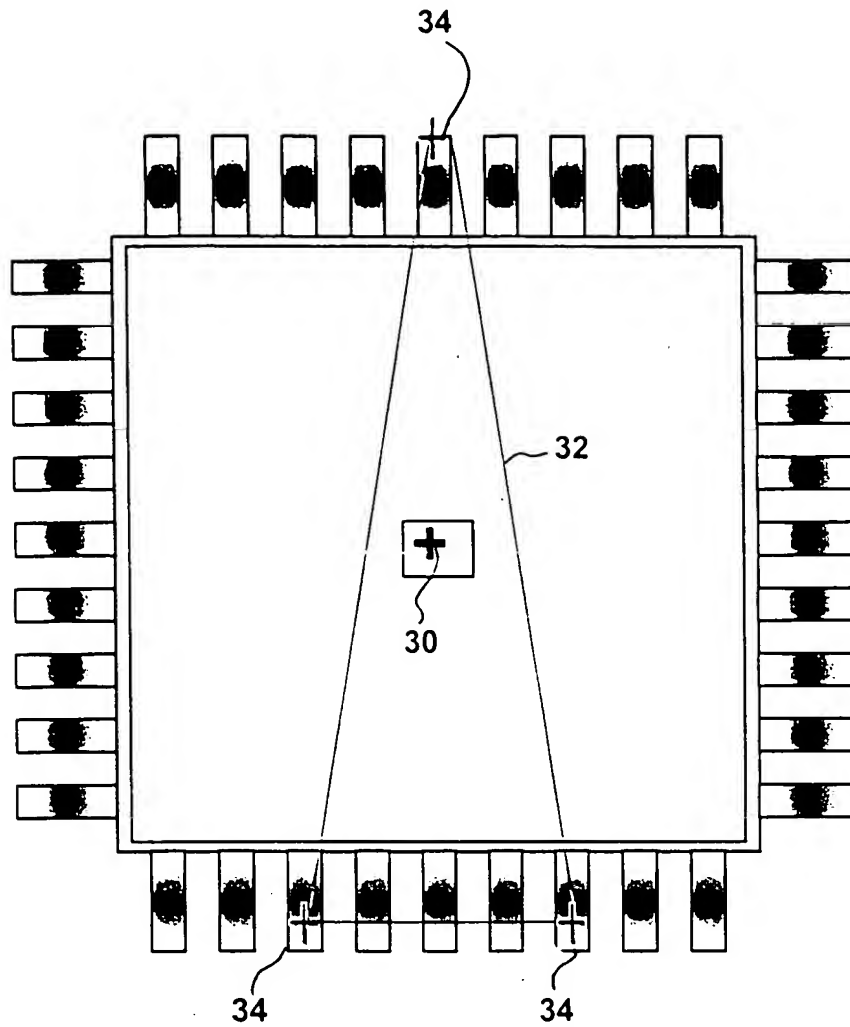


Figure 3 a. (Prior art)

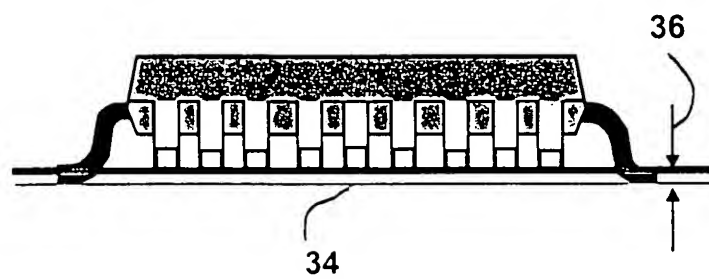


Figure 3 b. Prior art

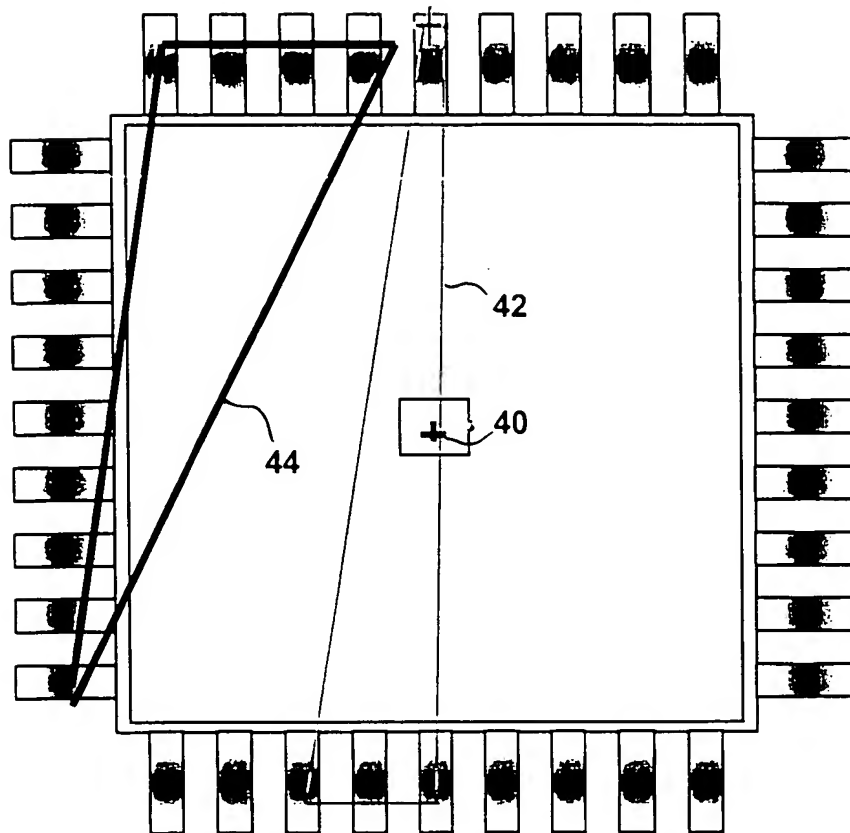


Figure 4 a. (Prior Art )

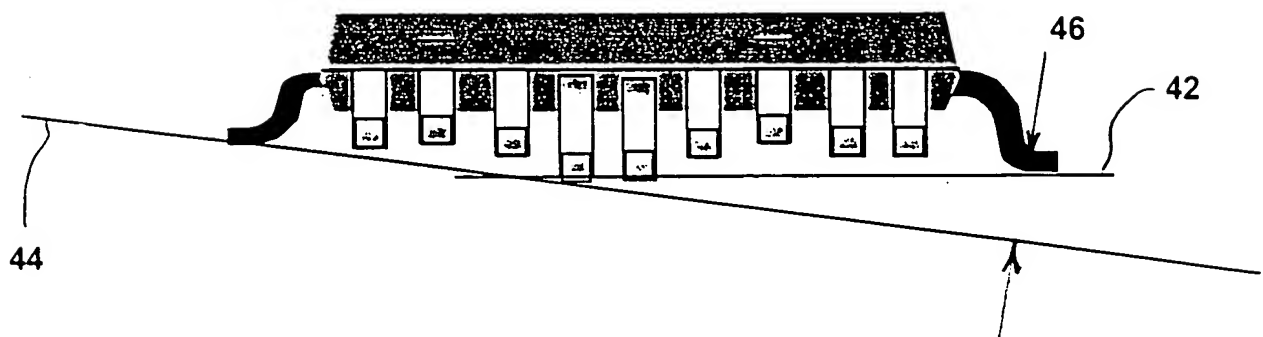


Figure 4b. (Prior Art )

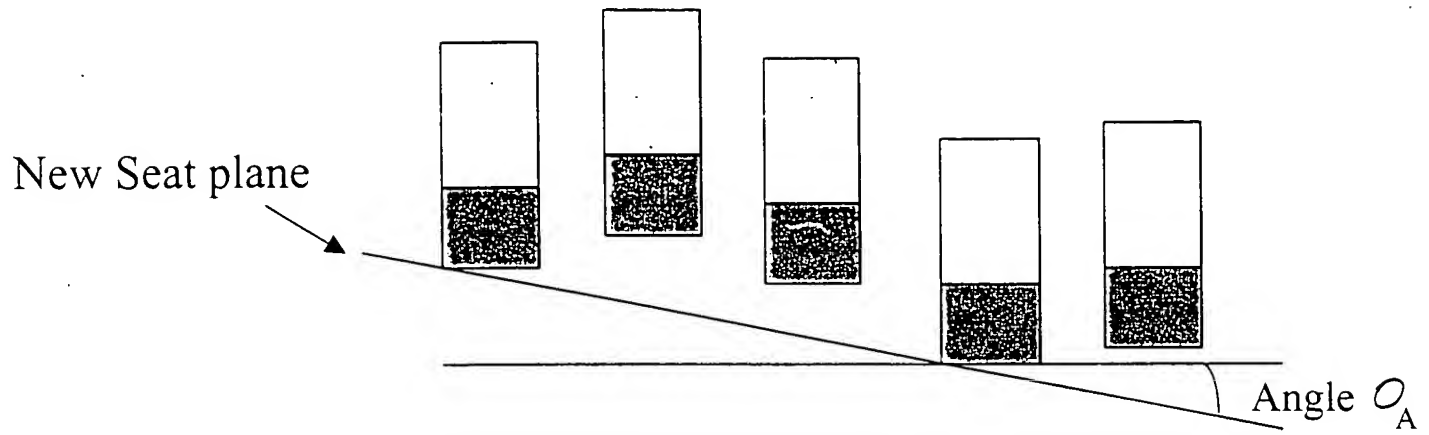
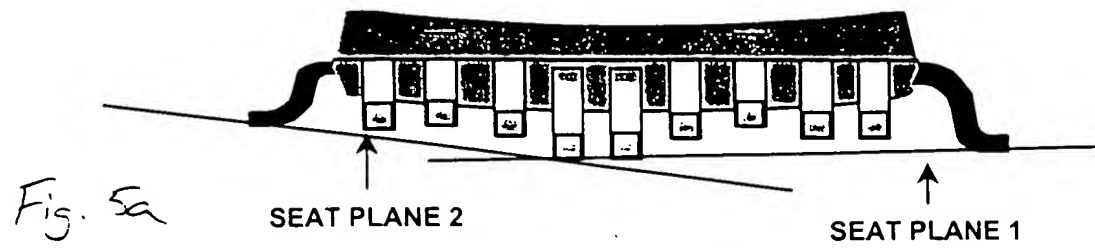


Fig. 5b

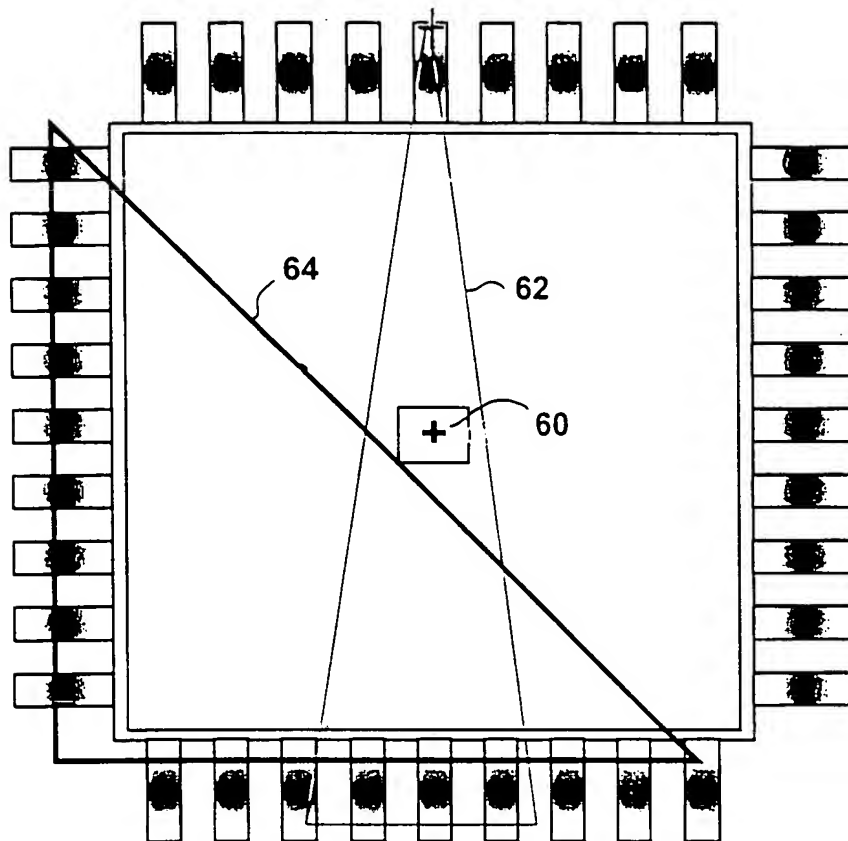


Figure 6a

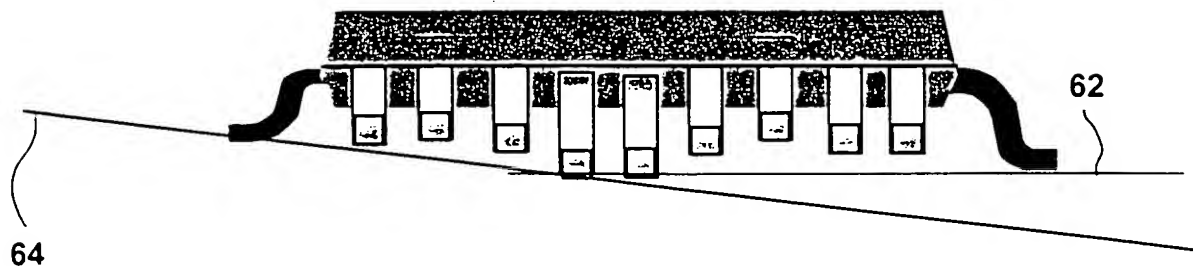


Figure 6b

Figure 7a

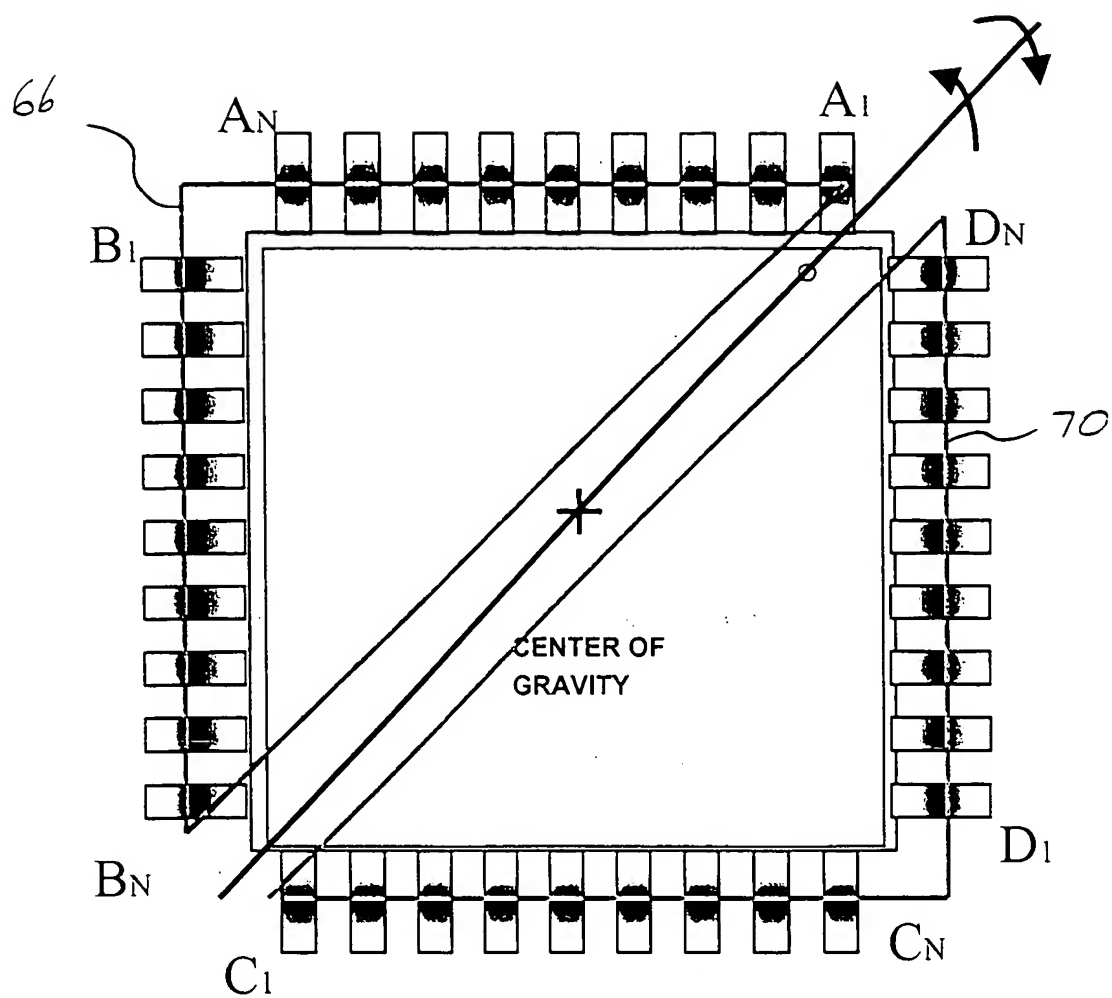


Figure 7b

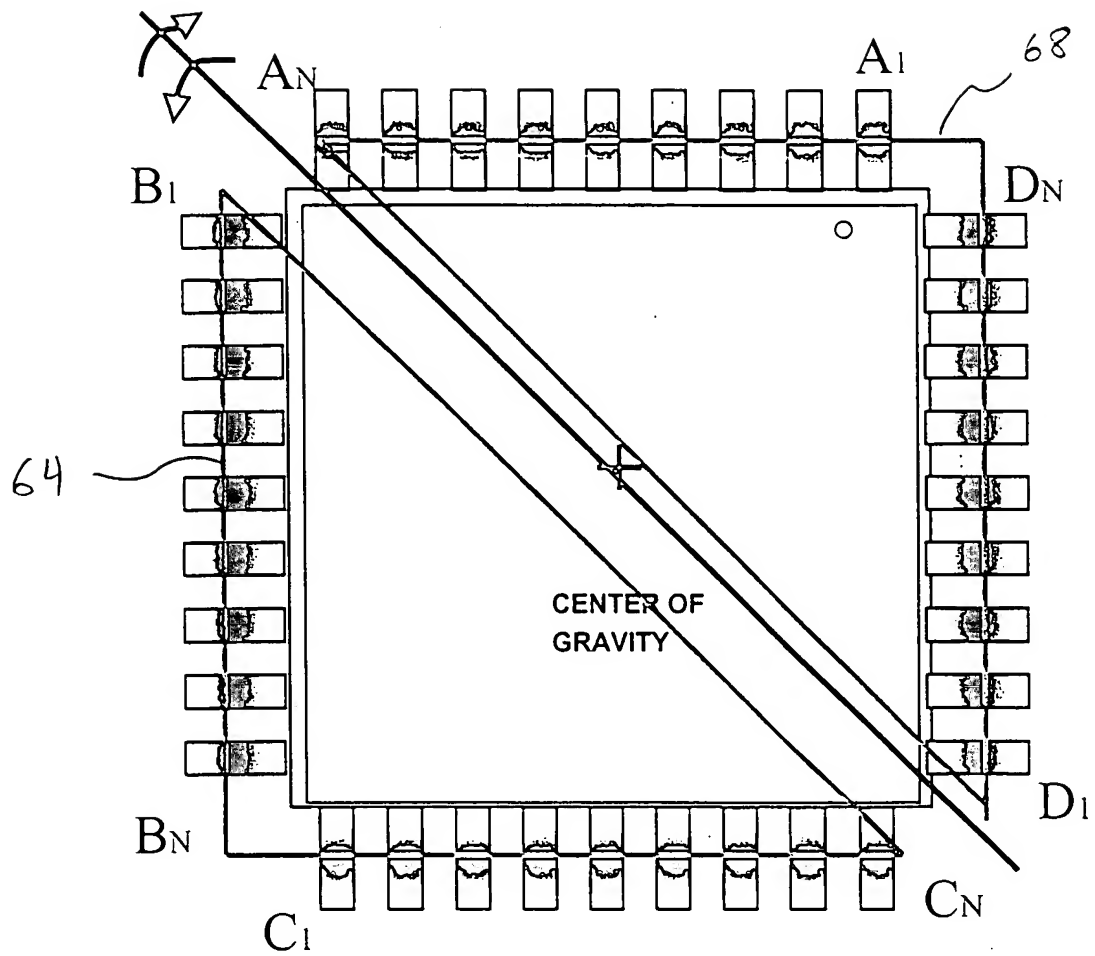


Figure 7c

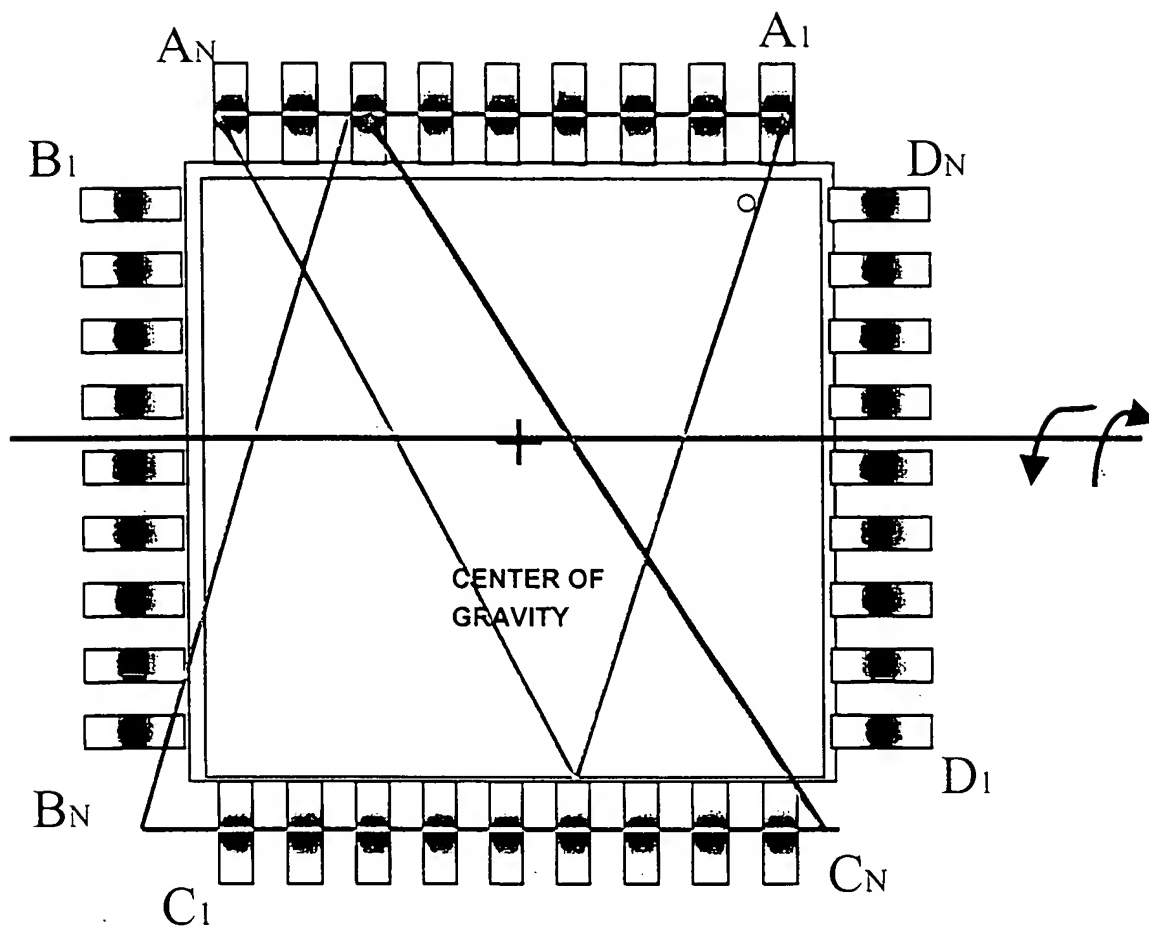
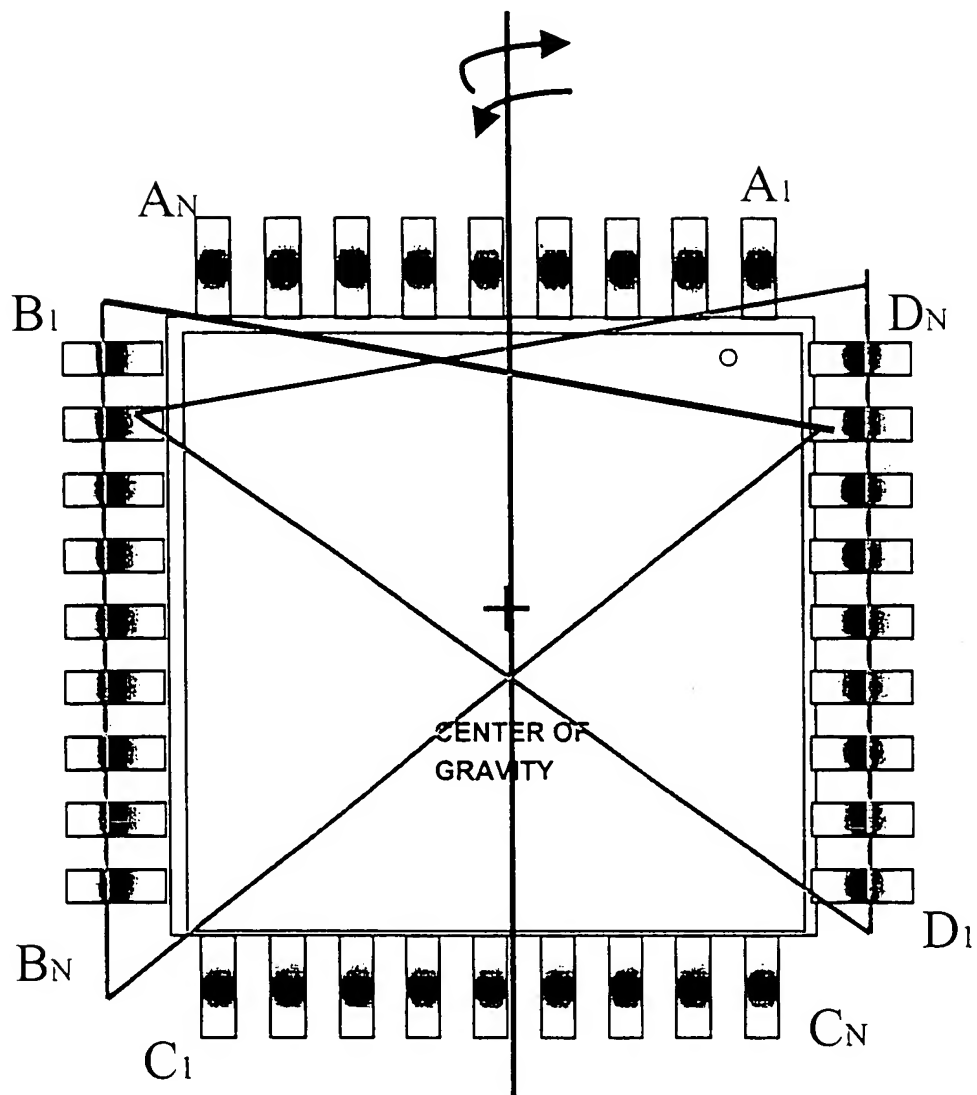
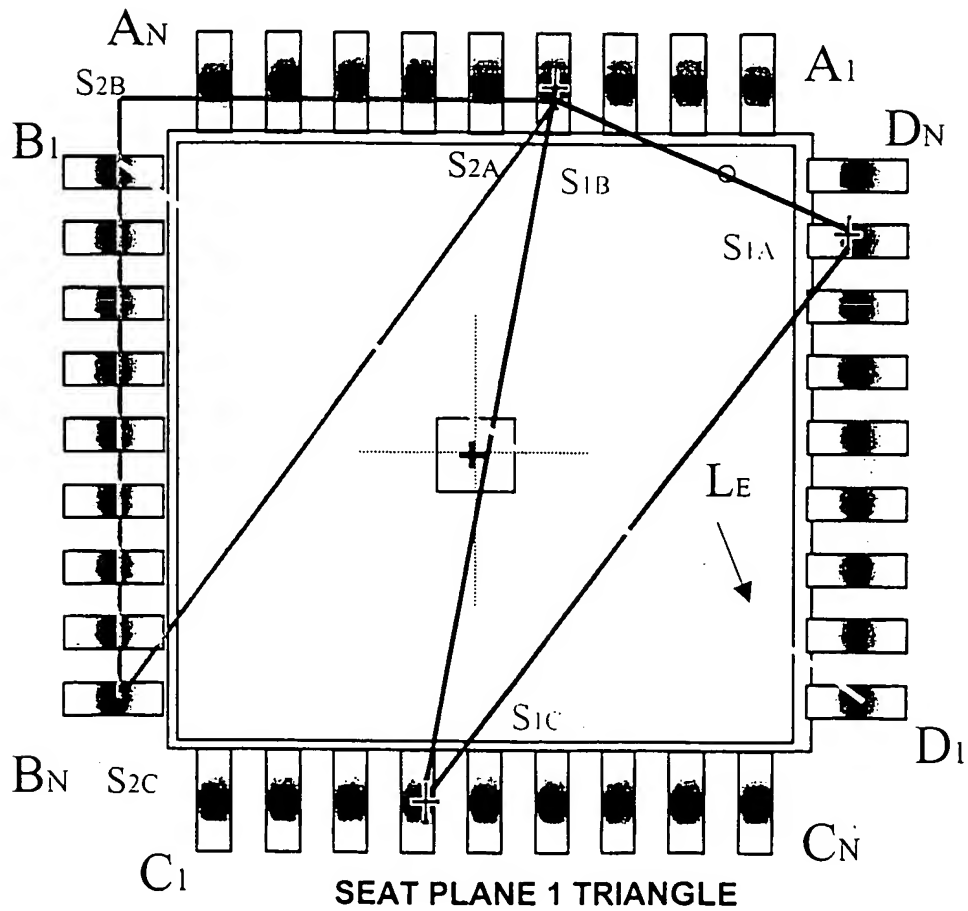
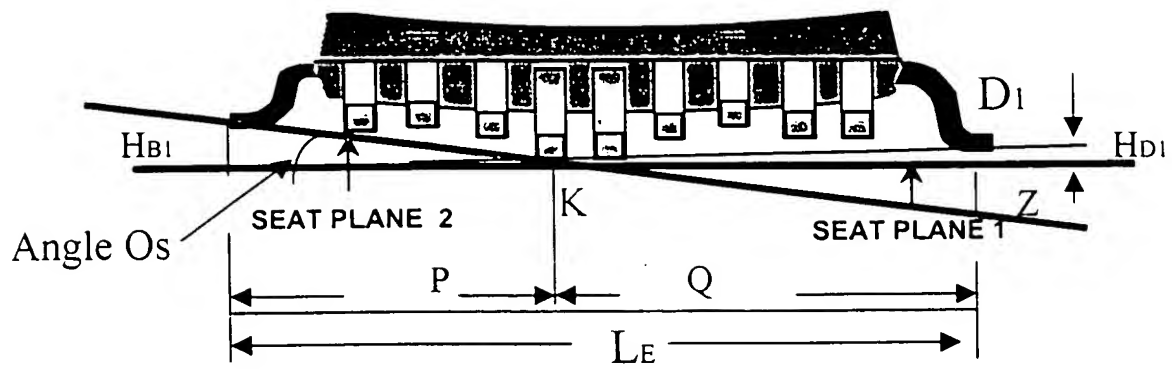




Figure 7d





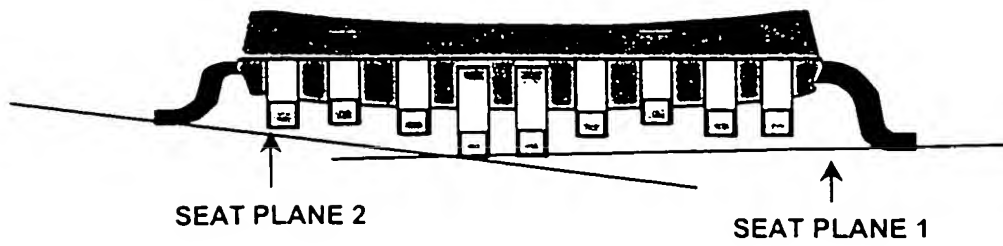


Fig. 9a

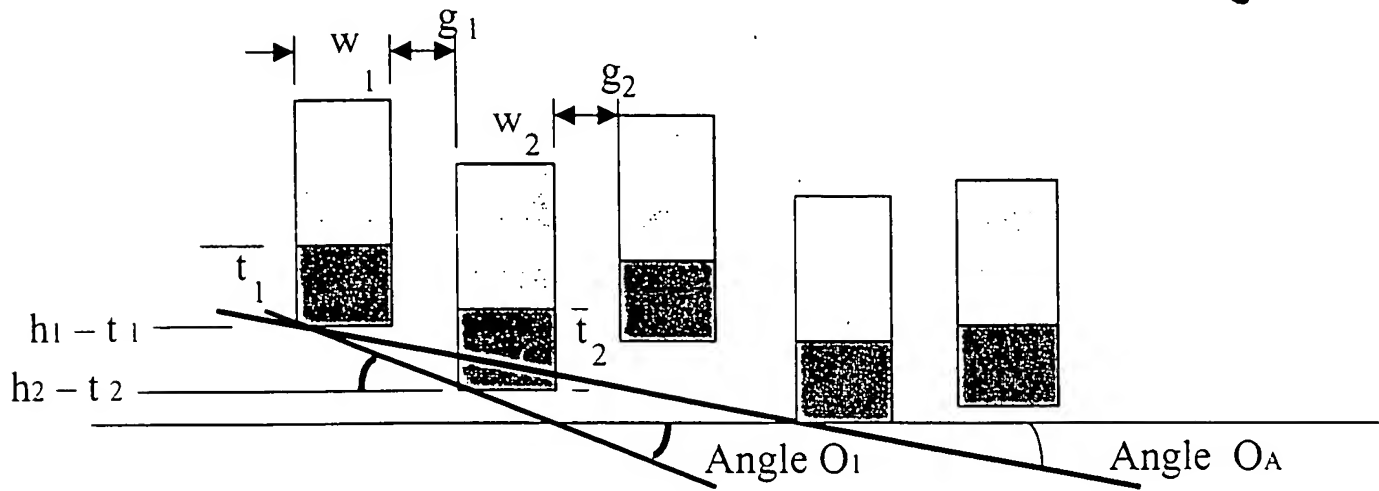


Fig. 9b

Fig. 10a

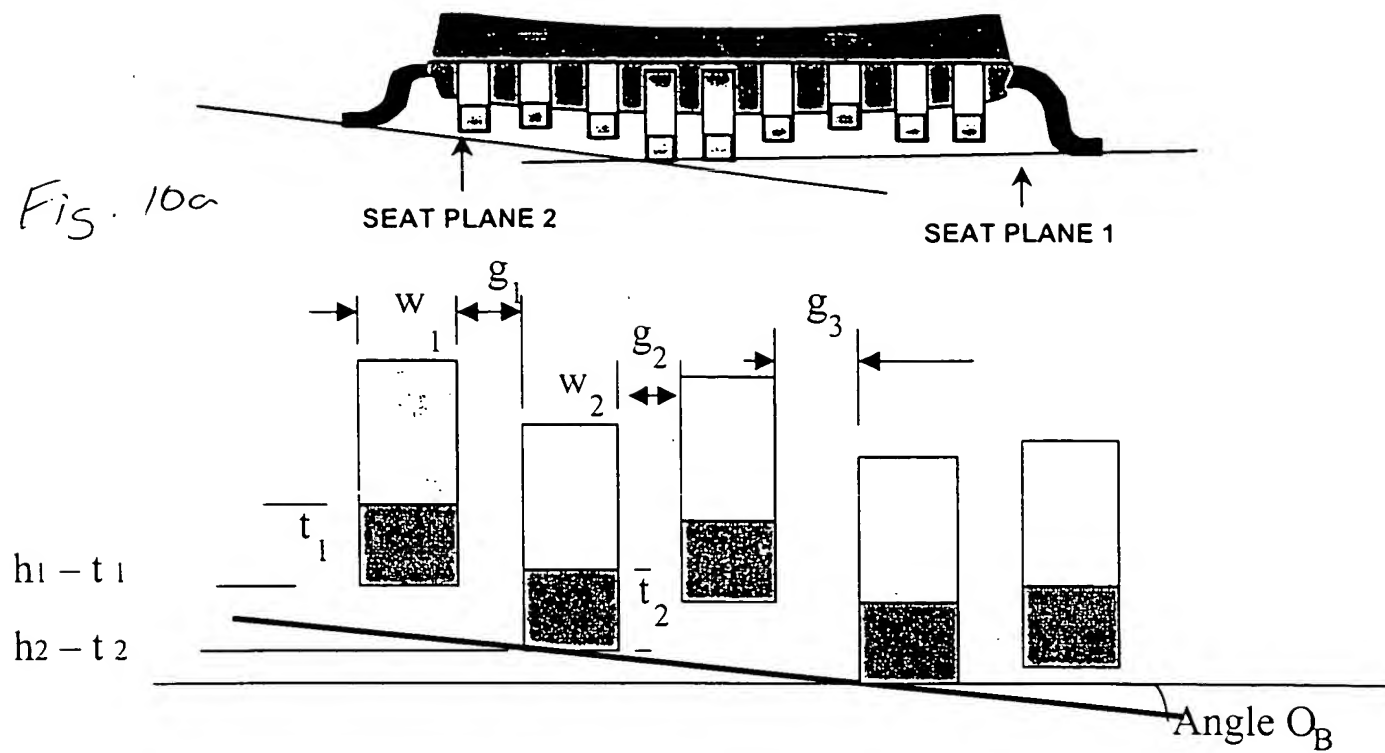


Fig. 10b

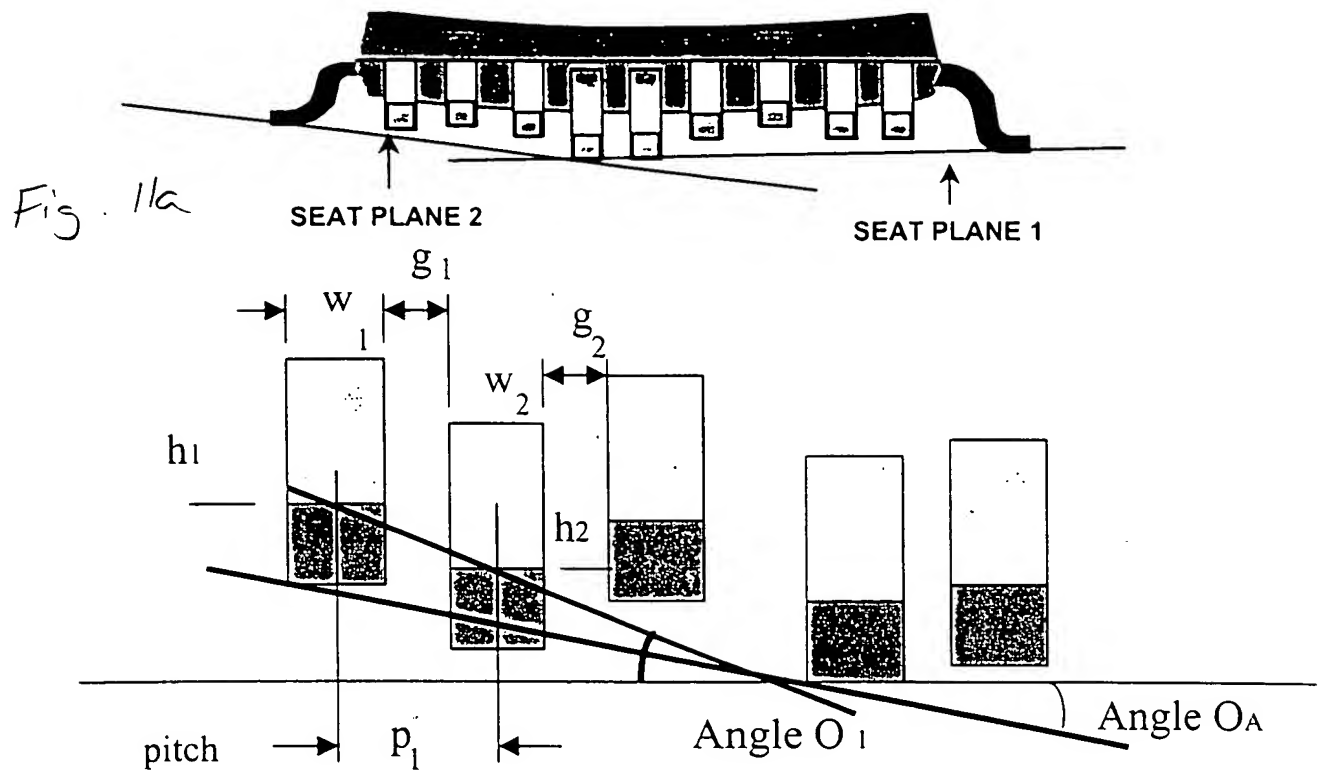


Fig. 11b

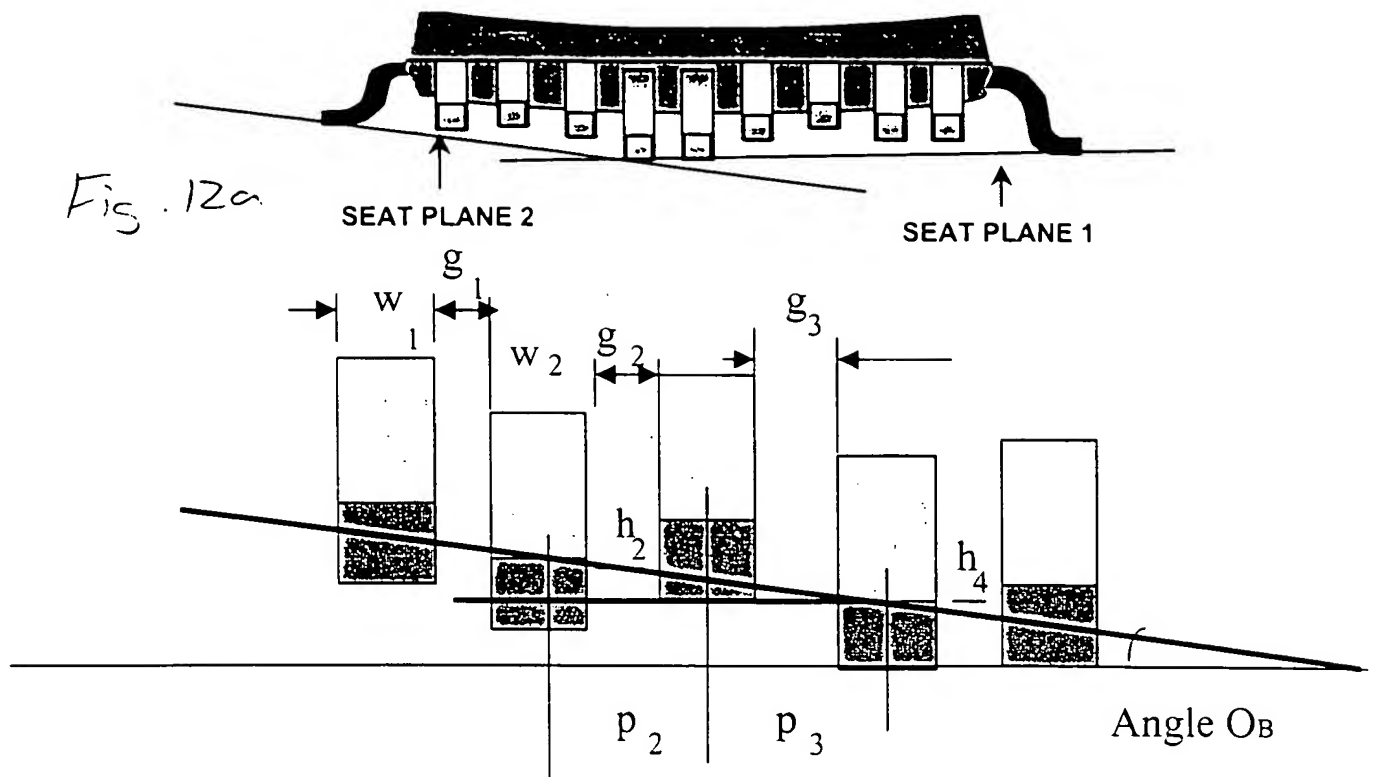


Fig. 12b

Fig. 13a

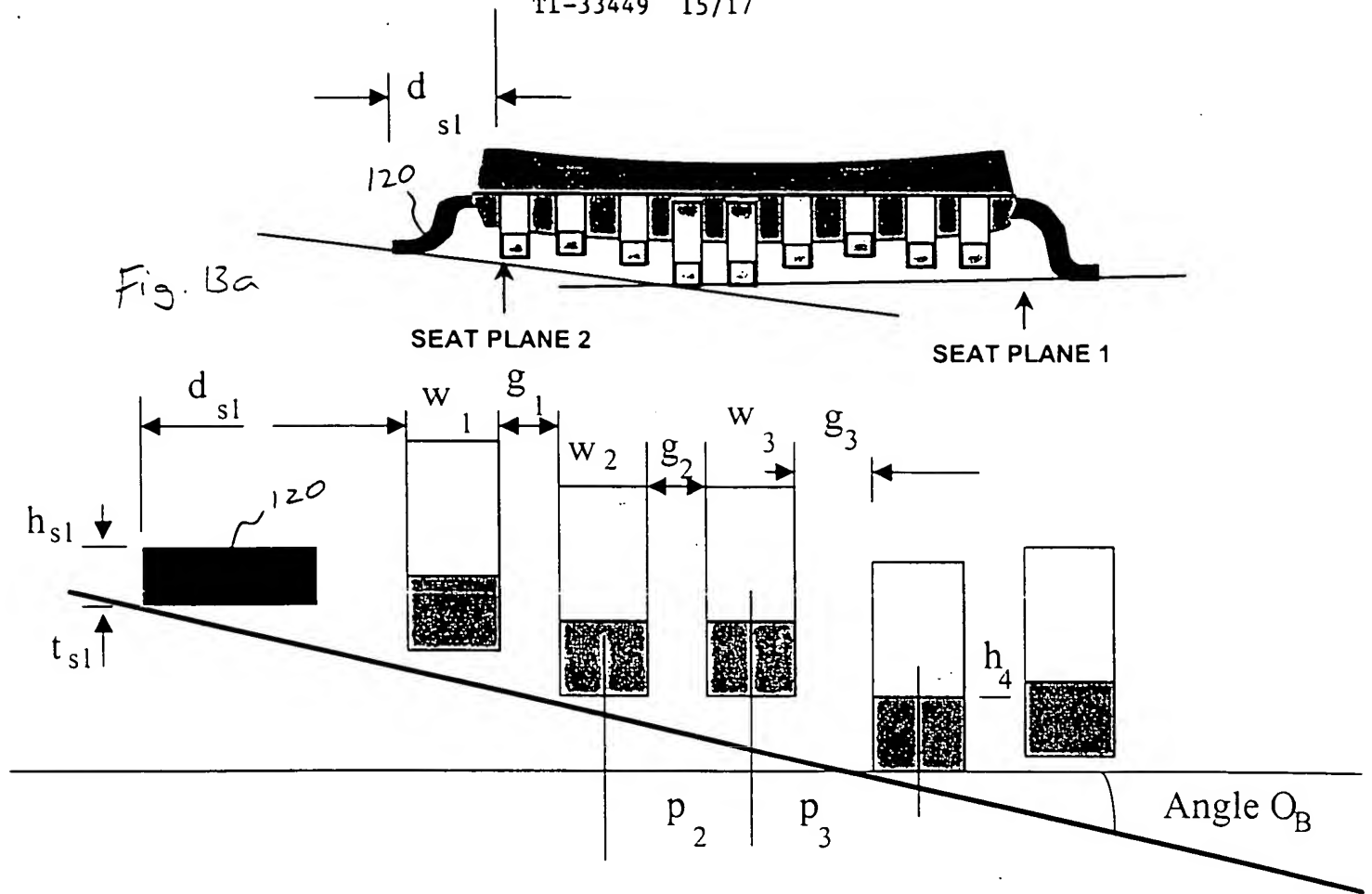


Fig. 13b

Fig. 14a

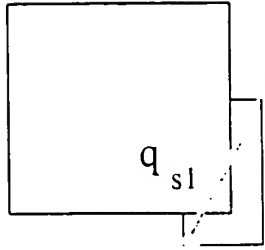


Fig. 14b

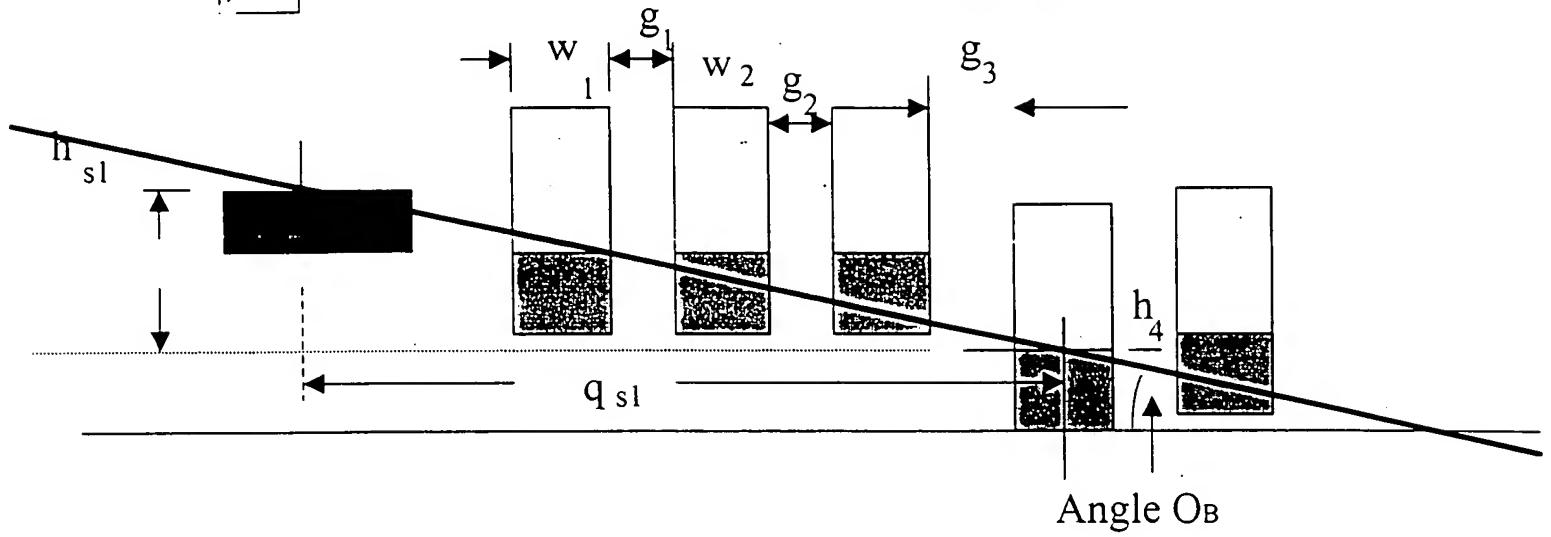
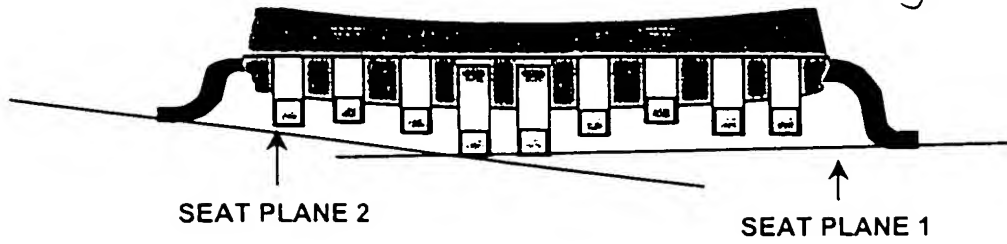


Fig. 14c



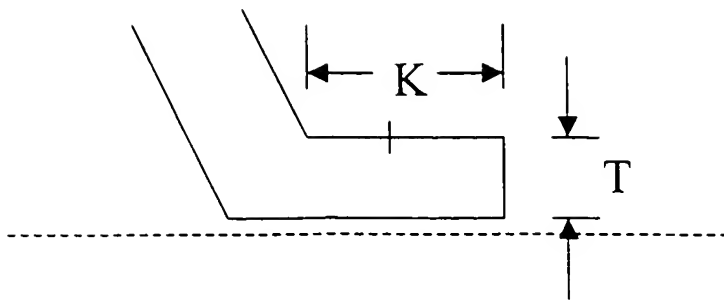


Fig. 15a

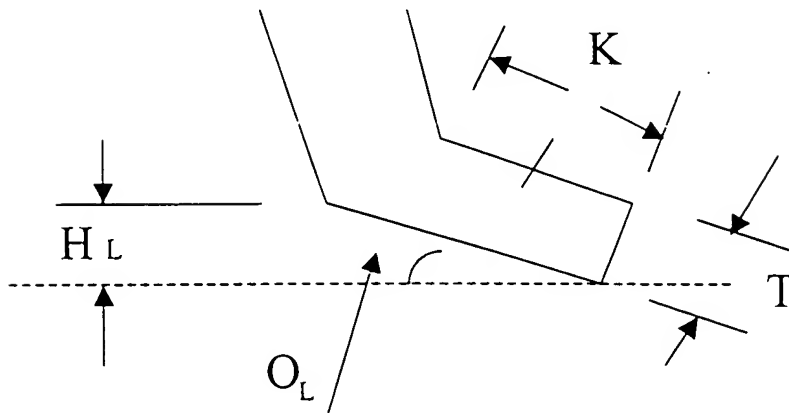


Fig. 15b

Spec of 0 to 7 deg for lead forming angle